



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6510A00436W142C-3T

Job Sheet 198897



Part No: RBW6510A00436W142C-3T

Job Qty: 1 pcs

Part Name: Shaft Support Tool Bearing Support Housing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/7/19

Job Tracking No:

Due Date: 10/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6510A00436W142C-3T Rev.3A IPP Rev. A 19.02.04 New issue DP Verify DD

Ship Via:

Bill of Materials

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S210059

Part: RBW6510A00436W142C-3T

Job No: 198897

Serial No/Batch: S210059

Revision: 3A

Inspector:

Exp Date:

Instructions:

Date: 08/29/19

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https://www.plexonline.com/ef404241-dd70-4a22-b287-9df407dadf33/Plexus_Control/Report_View_2.asp?URL=../Part/Job_Sheet.asp&Report=Tru... 1/3

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	10/9/19		0.00	0.05	Small Fab - 1		
							Small Fab - 2		MLL
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	10/9/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		DAS
							QC 5 - 61		6
							QC 5 - 81		9-88
120	Packaging 3-1 - Stock - B4B	1 pcs	10/9/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	1 pcs	10/9/19		0.00	0.00	QC 21 - FG - 21		
							QC 21 - FG - 70		AUG 30 2019
							QC 21 - SA - 53		

Part Op 100 - Pick and engrave T/N on knobs (3) using MARKTRONIC engraver as per DWG. NOT FEASIBLE
Descriptions: 110 - QC5- Inspect part completeness to step on W/O
120 - Identify as per dwg & Stock Location:
130 - QC21- Final Inspection - Work Order Release

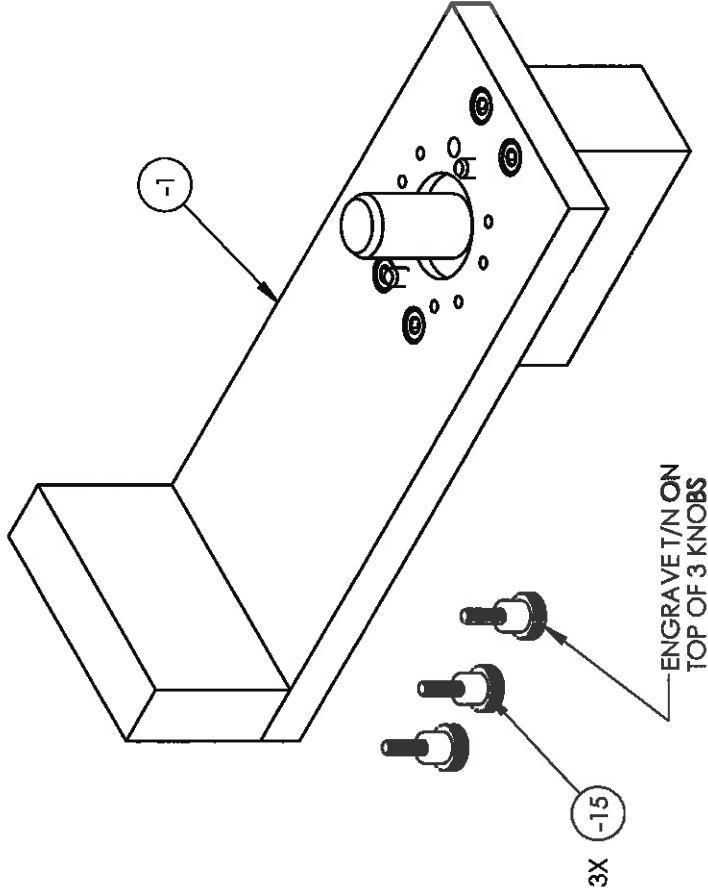
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
61165K73	Knob M6 X 1 X 19Mm	3 Ea (3 ea)	100-Small Fab - 1	3 20.5 067
RBW6510A00436W142C-3T-1	Support Assembly	1 pcs (1 ea)	100-Small Fab - 1	5160064

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	61165K73	3	3	0
	RBW6510A00436W142C-3T-1	1	1	0
Part Specifications				
Specifications could not be found.				

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CHANGED B/O FOR -7 FROM 2-1/2 TO 2-3/4, -13 FROM 50mm LONG TO 35mm, ADDED ENGRAVE NOTE TO -15, SHT 3 ADDED 2.754 DIMENSION AND ENGRAVE NOTE, SHT 4 TAPPED HOLE DEPTH FROM 1.40 TO 1.00, SHT 5 TAPPED HOLE DEPTH FROM 1.40 TO 1.00, DIMENSION FROM .592 TO .532 SHT 6 ADDED (2.295) REF DIMENSION.	2/6/2012	JAG	
2	-3 CHD HOLE PATTERN, 36° WAS 42°.	8/19/2013	JAG	RW
3	ADDED NOTE 2, -7 CHD MATERIAL WAS 1018 IS 6061.	9/3/2013	RJC	DW
3A	-9 CHD DIAMETER WAS Ø1.375 IS Ø1.37.	9/11/2013	RJC	GE



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 198897 MJS
19-08-07

NOTES:
1. REF. AGUSTA T/N: 3T6510A00436W142C.
2. PART OF KIT RBW6505G00431-3T.

RED BARN MACHINE									
TITLE		SHAFT SUPPORT TOOL, BEARING SUPPORT HOUSING							
ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS		PG.	
X		-1	1	SUPPORT ASSY				2	
1		-3		BASE PLATE	6061	1 X 4-7/8 X 12-3/8		3	
1		-6		UPRIGHT	6061	1-1/4 X 2-3/4 X 4-7/8		4	
1		-7		BLOCK	6061	2 X 2-3/4 X 5		5	
1		-9		POST	6061	Ø1-3/8 X 2-5/8		6	
2		-11		PIN	1018	Ø7/16 X 1-1/4		7	
6	B/O	-13		SCREW	STEEL	M8 X 1 X 35mm SHCS McMaster-Carr #96144A223		2	
	B/O	-15	3	KNOB	STEEL	M6 X 1 X 19mm McMaster-Carr #61165K73		1	
ASSY									
-1									
SCALE		1:3		DATE		12/5/2011		SHEET 1 OF 7	

DWG NO.	REV
RBW6510A00436W142C-3T	3A
DRAWN BY: GILBERT	
APPROVED: <i>[Signature]</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/32 DECIMALS ± .01 ANGLES ± .5°	
1. BREAK ALL SHARP EDGES .015 X 45°	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL AW139	

